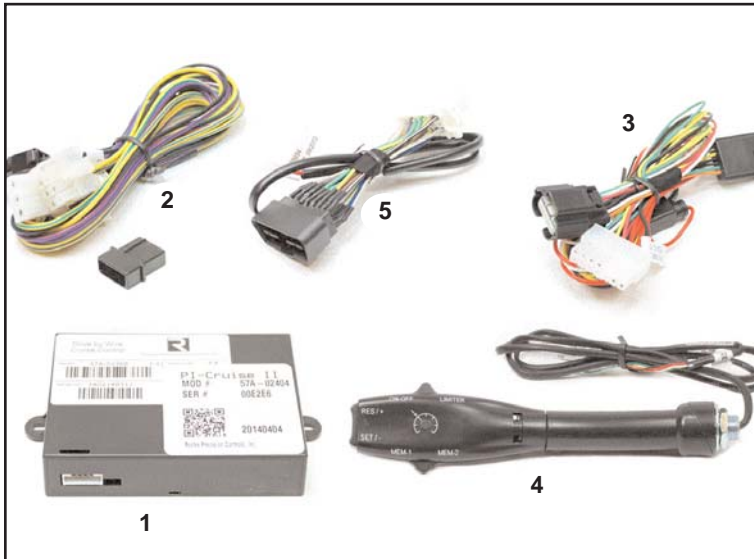


**GENERAL APPLICABILITY**

THIS CRUISE WAS TESTED AND VERIFIED ON:  
 FORD TRANSIT 2.5 LITER ONLY

**KIT CONTENTS/SERVICE PARTS**

| ITEM | QTY | DESCRIPTION             | PART#    |
|------|-----|-------------------------|----------|
| 1    | 1   | CRUISE CONTROL MODULE   | 250-2876 |
| 2    | 1   | SWITCH HARNESS          | 250-2760 |
| 3    | 1   | PEDAL INTERFACE HARNESS | 250-2804 |
| 4    | 1   | CONTROL SWITCH          | 250-2867 |
| 5    | 1   | DIAGNOSTICS HARNESS     | 250-2783 |



**HARDWARE BAG CONTENTS**

| ITEM | QTY | DESCRIPTION   |
|------|-----|---------------|
| 1    | 8   | WIRE ZIP TIES |
| 2    |     |               |
| 3    |     |               |







**RECOMMENDED TOOLS**

| <b>PERSONAL &amp; VEHICLE PROTECTION</b> |                            |
|--|----------------------------|
| SAFETY GLASSES                           |                            |
|  |                            |
| <b>SPECIAL TOOLS</b>                     |                            |
| VOLT-OHM METER                           |                            |
| <b>INSTALLATION TOOLS</b>                |                            |
| TRIM REMOVAL TOOL                        | PHILLIPS SCREWDRIVER       |
| 10MM WRENCH                              |                            |
| DRILL BITS                               | 9.5MM OR 3/8" (FOR SWITCH) |
| 14MM WRENCH                              |                            |
| SOLDERING TOOL                           |                            |
| <b>SPECIAL CHEMICALS</b>                 |                            |
|  |                            |
|  |                            |

**CONFLICTS**

**NOTE:**

**LEGEND**

-  **STOP:** DAMAGE TO VEHICLE MAY OCCUR. DO NOT PROCEED UNTIL PROCESS COMPLIANCE HAS BEEN MET.
-  **OPERATOR SAFETY:** USE CAUTION TO AVOID RISK OF INJURY.
-  **CRITICAL PROCESS:** PROCEED WITH CAUTION TO ENSURE A QUALITY INSTALLATION. THESE POINTS WILL BE AUDITED ON A COMPLETED VEHICLE INSTALLATION.
-  **GENERAL PROCESS:** THIS HIGHLIGHTS SPECIFIC PROCESSES TO ENSURE A QUALITY INSTALLATION. THESE POINTS WILL BE AUDITED DURING THE ACCESSORY INSTALLATION.
-  **TOOLS & EQUIPMENT:** THIS CALLS OUT THE SPECIFIC TOOLS AND EQUIPMENT REQUIRED FOR THE PROCESS.
-  **REVISION MARK:** THIS MARK HIGHLIGHTS A CHANGE IN INSTALLATION WITH RESPECT TO PREVIOUS ISSUE.



**WARNING: DO NOT USE HAND-HELD 2-WAY TRANSCEIVERS INSIDE YOUR VEHICLE WHILE DRIVING.**

WHEN TRANSMITTING FROM INSIDE THE CAR, 2-WAY RADIOS THAT OPERATE IN THE 25MHZ-700MHZ FREQUENCY RANGE WITH MORE THAN 2.0 WATTS OF POWER CAN PRODUCE ELECTROMAGNETIC INTERFERENCE THAT COULD INTERFERE WITH THE OPERATION OF CRUISE AND THROTTLE CONTROLS RESULTING IN VEHICLE "LIMP MODE".

USE OF CELLULAR PHONES WILL NOT INTERFERE WITH THESE CONTROLS.



**DUE TO SENSITIVE NATURE OF SIGNALS USED FOR THIS PRODUCT, ALL NON-PLUG AND PLAY CONNECTIONS MUST BE SOLDERED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL VOID WARRANTY.**



## BEFORE INSTALLATION

TO MAKE THE INSTALLATION EASIER THE COMPLETE INSTALLATION INSTRUCTIONS SHOULD BE READ THROUGH BEFORE INSTALLATION IS STARTED.

THIS INSTALLATION INSTRUCTIONS CONTAINS INFORMATION HOW TO INSTALL THE ELECTRONIC CRUISE CONTROL WHICH IS NOT A Do-It-Yourself JOB.

MODERN CARS ARE EQUIPPED WITH ELECTRONICS WHICH CAN BE COSTLY DAMAGED BY INAPPROPRIATE TREATMENT.

ROSTRA PRECISION CONTROLS CAN NOT BE HELD RESPONSIBLE FOR ANY ERROR CAUSED BY IMPROPER INSTALLATION.



## STOP - READ BEFORE INSTALLATION IMPORTANT ADVISORY NOTES THAT YOU MUST FOLLOW

ALWAYS DISCONNECT THE NEGATIVE CABLE FROM BATTERY BEFORE INSTALLATION.

ALWAYS USE THE ENCLOSED INSTALLATION INSTRUCTIONS FOR INSTALLING THE ELECTRONIC CRUISE CONTROL.

CHECK THE PART NUMBER OF THE CRUISE MODULE LABEL IS THE SAME COMPARED TO THE PART NUMBER OF THE INSTALLATION INSTRUCTIONS.

BE AWARE OF RADIO CODES THAT MAY HAVE TO BE ENTERED.

FIND A LOCATION TO INSTALL THE CRUISE MODULE AND CONTROL SWITCH.

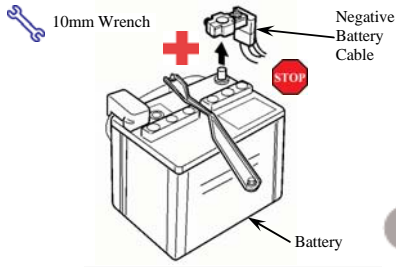
IF ANY WIRES ARE LEFT THEN CUT OFF AND INSULATE.

ONLY USE A MULTIMETER TO MEASURE VOLTAGE.

ALWAYS DRIVE THE CAR FOR A COMPLETE TEST BEFORE RE-ASSEMBLING THE CAR.

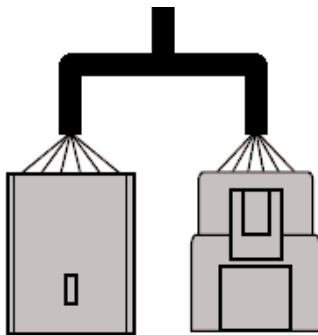
ALL WIRE LEADS MUST BE SOLDERED.

INSTALLATION

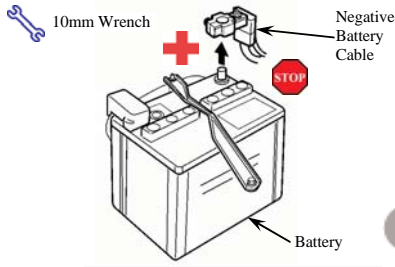


UNPLUG ACCELERATOR PEDAL CONNECTOR  
RUN BYPASS HARNESS IN SERIES AS SHOWN IN  
PICTURE BELOW.

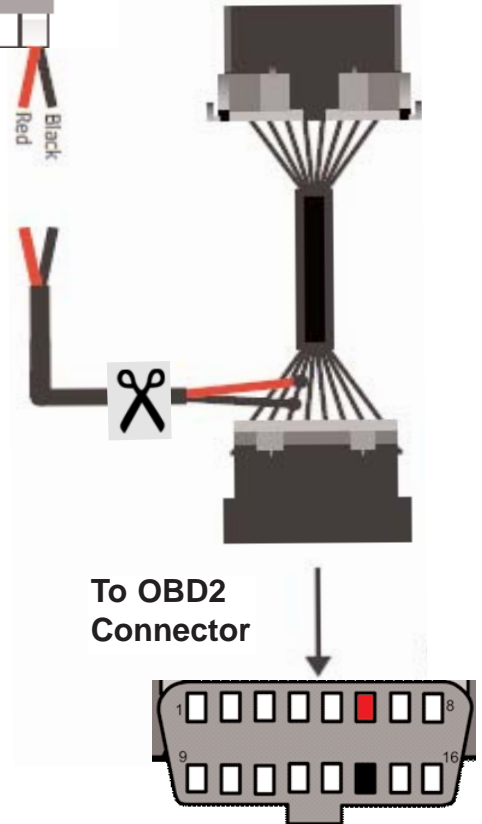
Connect to the  
accelerator pedal



INSTALLATION

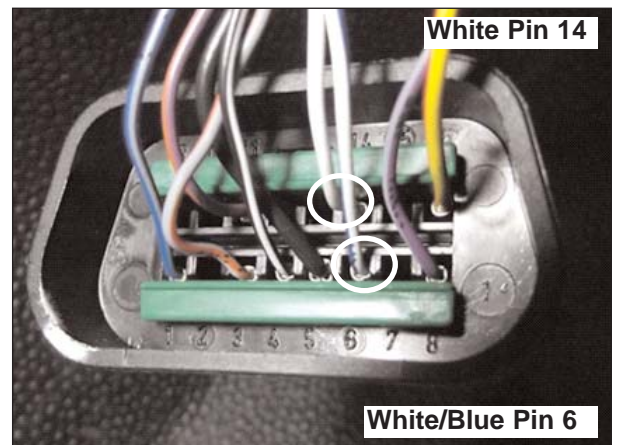
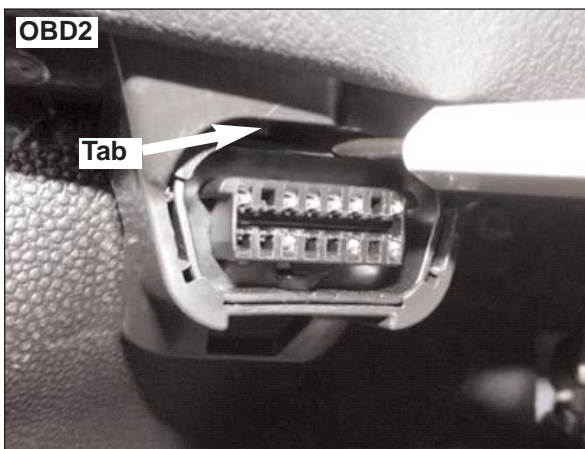


Cut the Rostra connector off and solder wires: Red wire to Pin 6, Black wire to Pin 14



Note: Use a precision tool to press up on the backside of the OBD2 connector housing to release the tab. Push out OBD2 connector toward the back to remove.

Connect Red wire to White/Blue wire in Pin 6 and Connect Black wire to White wire in Pin 14





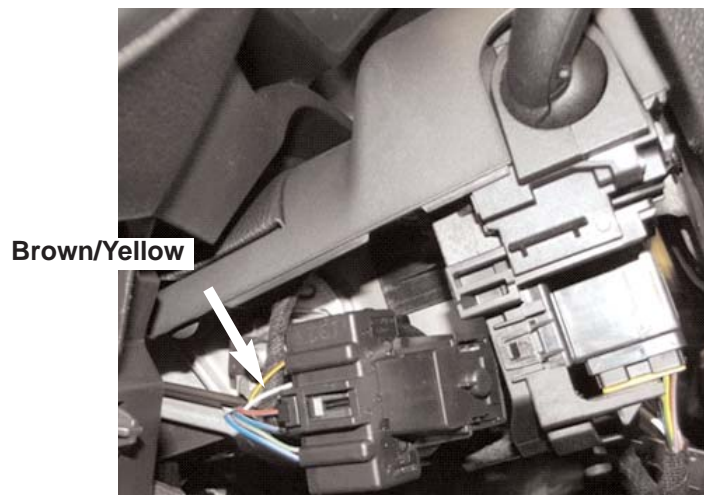
Red

### To Ignition

Note: Test the ignition wire on the vehicle before connecting Red wire from cruise system. Check for 12 volts with ignition key on and 0 volts with ignition key off

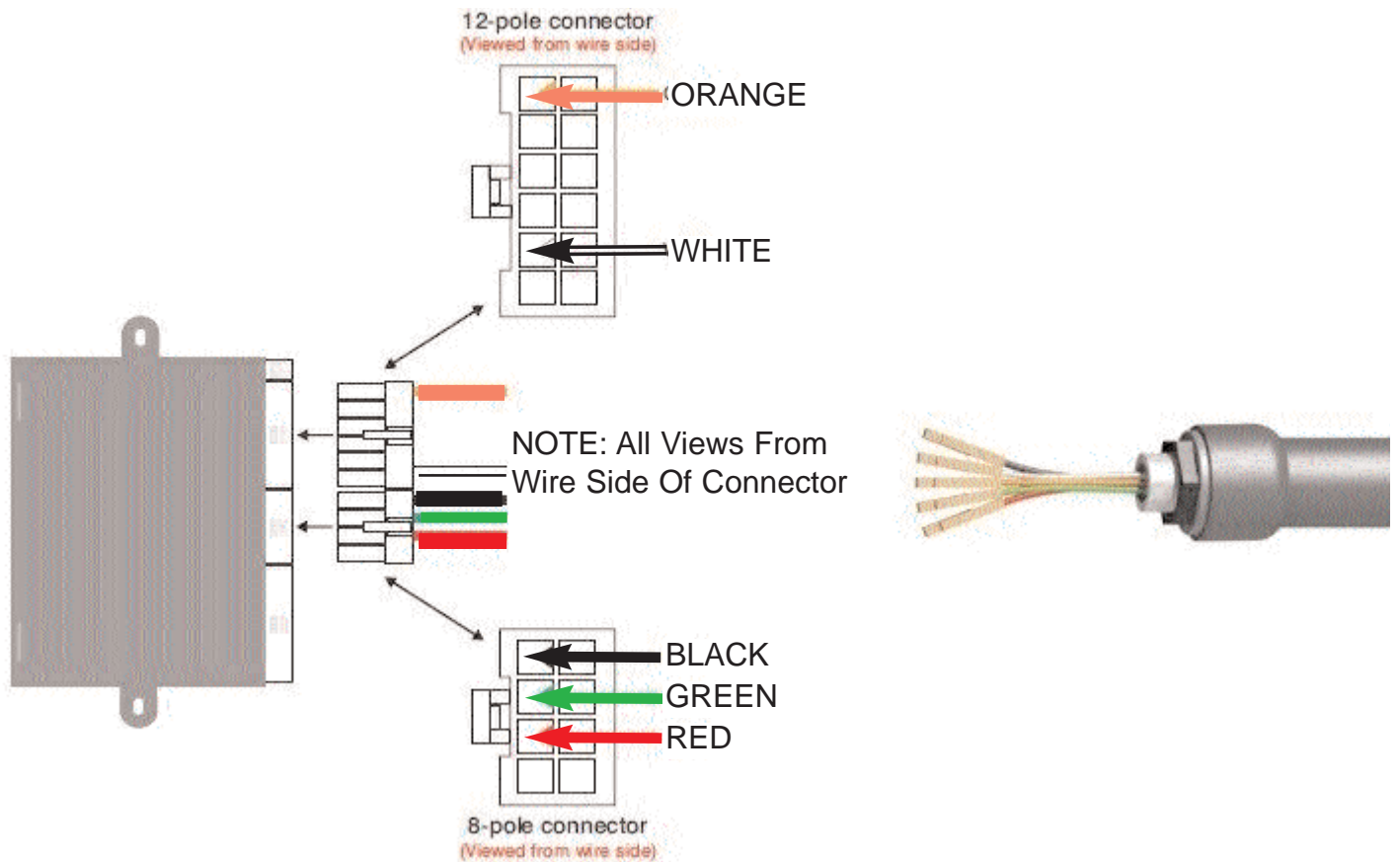
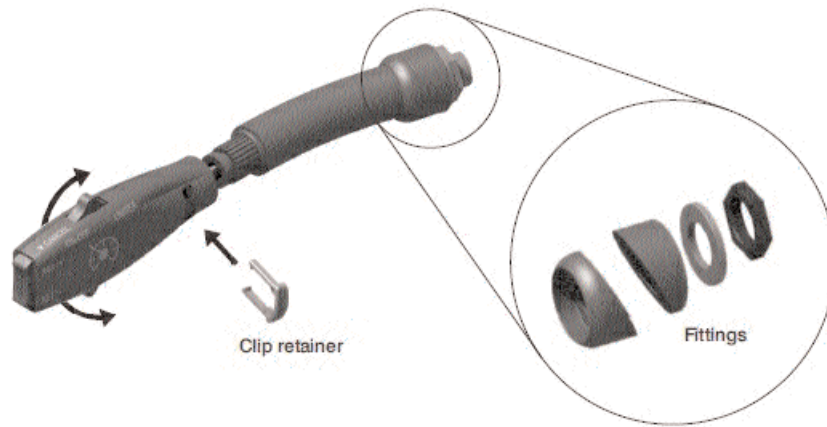
### Ford Transit:

Connect Red ignition wire to Brown/Yellow wire at the ignition switch connector located at left side of steering column.

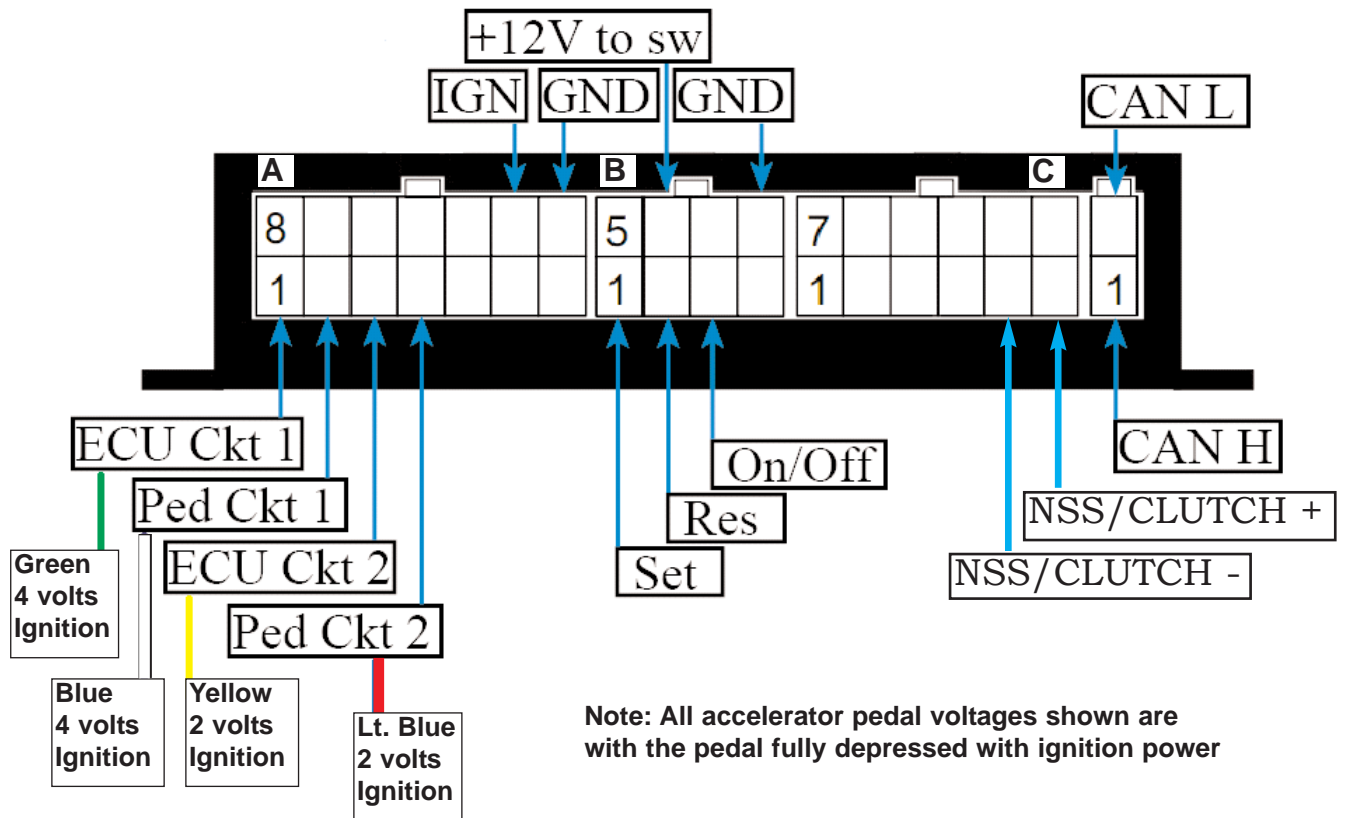


**INSTALLATION**

1. Find a suitable position for the switch on the left hand side of the covering around the steering column.
2. Mark the position and drill a 3/8 hole.
3. Use the enclosed fittings so the switch is angled to match the OE turn signal switch lever.
4. The switch head can be rotated as desired, and locked with the supplied retainer clip.
5. Insert the wires in the dconnectors to plug into cruise module shown below.



TROUBLESHOOTING



| PIN | COLOR        | DESIRED RESULTS  | FAULT CONDITION  |
|-----|--------------|--|--|
| 13A | RED          | +12V WHEN SWITCHED ON AND +0V WHEN SWITCHED OFF. IGNITION MUST BE GREATER THAN +10V WHILE CRANKING VEHICLE.                              | NO POWER, VOLTAGE DROP, OR INTERMITTENT CONNECTION WILL CAUSE LOSS OF PEDAL OR "LIMP MODE" CONDITION.                          |
| 14A | BLACK        | LOWEST RESISTANCE TO GROUND AND CLOSEST TO ZERO (0) OHMS AS POSSIBLE. USE A VEHICLE GROUND POINT WHERE OTHER GROUND WIRES ARE CONNECTED. | A BAD GROUND CONNECTION WILL CAUSE THE FOLLOWING CONDITIONS: CRUISE WILL NOT FUNCTION, LOSS OF PEDAL OR "LIMP MODE" CONDITION. |
| 1B  | GREEN        | SET/COAST: 12V PRESS AND HOLD SET.   | CRUISE WILL NOT SET IF THIS CONNECTION IS NOT INSTALLED CORRECTLY.   |
| 2B  | YELLOW       | RESUME/ACCEL: 12V PRESS AND HOLD RESUME.   | CRUISE WILL NOT RESUME OR ACCEL IF THIS CONNECTION IS NOT INSTALLED CORRECTLY.   |
| 3B  | BROWN        | ON/OFF: 12V PRESS ON.  | CRUISE WILL NOT SET IF THIS CONNECTION IS NOT INSTALLED CORRECTLY.   |
| 6B  | RED AND BLUE | 12V  | CRUISE LIGHT WILL NOT COME ON IF THESE CONNECTIONS ARE NOT INSTALLED CORRECTLY.  |
| 8B  | BLACK        | (0) OHMS RESISTANCE TO GROUND.   | CRUISE WILL NOT FUNCTION IF WRONG WIRE IS CONNECTED -OR- CRUISE WILL NOT DISENGAGE WHEN CLUTCH IS DEPRESSED.                   |
| 5C  | WHITE        | GROUND ACTIVE WIRE AT SWITCH WHEN NSS/CLUTCH IS DEPRESSED.   |  |
| 6C  | YELLOW       | +12V ACTIVE WIRE AT SWITCH WHEN NSS/CLUTCH IS DEPRESSED.   |  |

